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## FPED WORKING PAPER

FEED VALUE OF HOG WASTES

by

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and

John C. Gamble

FARM PRODUCTION  
ECONOMICS DIVISION



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## Preface

This report presents an evaluation of feeding aerobically digested hog wastes compared with other systems of storing and handling liquid wastes from hogs grown and finished in confinement. Confinement denotes a totally enclosed hog building with slotted floors and pit storage for the wastes.

The feed replacement values of aerobically digested hog wastes were based on research in process and can only be termed "best estimates." Equipment for collecting, processing and feeding the material is in the experimental stage. Nevertheless, an economic analysis based on "best estimates" provides clues to the general magnitude of probable costs and benefits and strengthens the need for additional research.

Special acknowledgment is made to Dr. B. G. Harmon, Department of Animal Science and Dr. D. L. Day, Department of Agricultural Engineering, University of Illinois, for their generous technical assistance.





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### Summary

Growing-finishing hogs digest about 85 percent of a corn-soybean meal ration. The remainder of the nutrients plus most of the minerals are excreted. Farmers have traditionally used these wastes for fertilizing cropland. Problems of odors and runoff, the relatively low cost of commercial fertilizers, and the increasing size of hog enterprises relative to holdings of cropland have now reduced the attractiveness of this practice.

Feeding of hog wastes is an alternative to using them for fertilizer. Research on the nutrient values of recycling of hog wastes into the feed supply is incomplete, but sufficient evidence has been found to indicate that recycling has economic potential. In this paper tentative results of such research are coupled with estimates made by scientists to evaluate alternative systems of utilizing hog wastes. The conclusions of this study are considered only as indicators of research priorities as most systems are not sufficiently developed for commercial application.

New hog enterprises commonly utilize the confinement system of production and a high proportion of the larger volume producers now employ such facilities. Therefore, this analysis considers only those alternatives of waste management applicable to confinement systems of production. Refeeding of wastes is restricted to the hogs that produce them to avoid costs of transportation and to eliminate the possibility of transmitting diseases or undesirable residues to other hogs or other livestock.

Wastes are anaerobic as they come from hogs and remain so unless mixed with oxygen. Attempts to feed anaerobic wastes in both wet and dry forms have resulted in depressed rate of gain and feed efficiency. Feeding of anaerobic wastes is therefore excluded from the analysis.





The product of aerobic wastes, called oxidation ditch mixed liquor (ODML), is created by oxidizing liquid manure. It has been fed successfully. Research shows that ODML could replace 60 pounds of 44 percent protein soybean meal per ton of hog ration when fed as a 3 percent dry matter liquid and 200 pounds of soybean meal when fed as a centrifuged 9 percent dry matter material. When fed in this manner the nutrients are not derived from the wastes. They are in the form of odorless aerobic bacteria containing about 40 percent protein. Some minerals and vitamins are also captured. The cost of the ration is reduced \$.73 per hog grown from 40 to 200 pounds using ODML and \$2.36 per hog using the concentrated centrifuged material.

Use of the liquid material is limited by the capacity of hogs to ingest water. Use of a centrifuge to concentrate the nutrients tightens the system. Problems with pathogens and undesirable residues have not yet been encountered.

Costs of two anaerobic and three aerobic liquid waste systems for annual production of 1,500 and 5,000 hogs are compared. The anaerobic systems with the wastes used for fertilizer are lower cost than the aerobic systems. Net cost per hog is \$1.40 to \$1.90 for the anaerobic systems with the wastes credited for their fertilizer value.

If an aerobic system is used, however, salvage of the nutrients for feeding reduces costs substantially. Annual costs of an oxidation system alone are about \$3.35 per hog. Net cost is reduced to near \$2.00 per hog when the nutrients are moved back into the feed supply. Advantages of feeding these nutrients increase with size of operation.

Feeding of the nutrients from aerobic hog wastes offers little to most existing producers without a substantial change in their present facilities and size of operation. Only 8 percent of hog producers in Illinois now have confinement facilities. Only a tenth of these market more than 1,500 hogs per





year. Further, many of these larger volume producers are not equipped for handling hog wastes as a liquid. Also, nearly all now feed their hog rations in dry form.

Recycling of hogs wastes offers potential for the future. New hog production systems are usually of substantial size and most employ slotted floor confinement units. Producers are tending to specialize in hog production and decrease emphasis on crop production. The economic potential for using wastes for fertilizer is thus reduced. Odors from anerobic hog wastes have resulted in many objections. Aerobic treatment of wastes minimized odors and accomplishes comparable or increased digestion of the wastes compared with anaerobic systems. Hence aerobic systems equipped for collecting, processing and feeding of the nutrients contained in the oxidized material warrant strong consideration. Much additional research will be needed before recycling can be refined to the point of commercial feasibility.



# FEED VALUE OF HOG WASTES<sup>1/</sup>

by

Roy N. Van Arsdall and

John C. Gamble<sup>2/</sup>

Hogs by nature attempt to gain nutrients from the wastes of their own and other species. Because of this characteristic they have traditionally been raised with cattle to salvage grain and other nutrients from the cattle wastes. This possibility is reduced as modern systems of production separate the animals by species and even separate them from their own wastes with slotted floors and pit storage.

A combination of feed costs and problems of animal waste management has generated research to examine the potential of recycling of wastes into the feed supply. This paper utilizes the evidence available from limited research to examine the economics of recycling hog wastes into the feed supply.

## ASSUMPTIONS

Continuing research will undoubtedly uncover new facts concerning the recycling of hog wastes into the feed supply. This analysis is based partly on hard facts, partly on best estimates by scientists, and the specifications that follow.

## CONFINEMENT

Wastes dropped on pasture or on unprotected lots cannot be collected on a practical basis. Therefore the possibility of recycling only the wastes from hogs produced in total confinement is considered. New systems and those of the larger size tend to be of this type, hence they present the greatest

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<sup>1/</sup> This paper was prepared for the U.S. Department of Agriculture Task Force on use of animal wastes as feeds.

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potential for incorporation of a waste recycling system.<sup>3/</sup>

#### PARTIAL SYSTEM

The typical hog production system is farrow-to-finish and includes replacement animals, breeding herd, farrowing, nursery, growing and finishing. This analysis considers the potential of recycling waste into the feed supply only for growing and finishing (hogs from 40 to 200 pounds). Most of the waste is produced in the growing-finishing phase.

#### WASTE CONTENT

Hogs are fed a ration of corn and fortified soybean meal according to current recommendations for quantity and formulation. [1] Approximately 85 percent of the nutrient value (amino acids and carbohydrates) of this ration is utilized by the hog -- 15 percent passes through in the feces. Minerals are maintained nearly in balance. These materials provide the basis for recapture, and conversion to a protein product in an aerobic recycling operation.

#### ANAEROBIC WASTES

Waste materials in the body of a hog are anaerobic. They are anaerobic when excreted and, except for surface layers, tend to remain so unless mixed with sufficient oxygen to support the activity of aerobic organisms. Experimental work in the feeding of anaerobic wastes from hogs back to hogs has so far discovered only limited value for the product. The feeding of anaerobic wastes whether dried or wet has reduced rate of gain at least 10 percent and feed efficiency by as much or more. In work by Orr at Michigan State the feeding of dried hog feces cut average daily gain 39 percent and increased feed requirement per

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<sup>3/</sup> The term confinement as used in this analysis denotes a totally enclosed building for housing of the hogs. Slotted floors and pit storage for the wastes are used in all systems analyzed.





pound of gain 55 percent. Similar results were observed from feeding of dried poultry wastes to hogs. Both of these types of wastes were anaerobic before being dried. |1| In contrast, Diggs showed sustained gains with 15 and 30 percent dried feces in the ration, but found severe reduction in feed efficiency at the higher level. |2|

Anaerobic wastes apparently lack palatability. Further, anaerobic waste appears to contain an inhibitor to feed utilization. Research to date has not identified precisely why rate of gain and feed conversion are depressed by the feeding of anaerobic wastes. Since positive results have been obtained from feeding of aerobic wastes, this analysis is limited to that kind of material insofar as feeding is concerned.

#### AEROBIC WASTES

Oxygen can be mixed with hog wastes to create an aerobic system. In this system the wastes are maintained in liquid form in a pit beneath a slotted floor building. The materials are constantly stirred and mixed with air with equipment designed for that purpose. Aerobic bacteria use the nutrients in the wastes -- urea, carbohydrate and eventually cellulose -- for their own growth. A functioning oxidation system contains manure, and also aerobic bacteria which have converted hog wastes into their own bodies. It is essentially odorless. The liquid in the oxidation system, called oxidation ditch mixed liquor (ODML), contains about 3 percent dry matter which is approximately 40 percent protein. This protein, plus minerals and vitamins, is the material to be captured in a recycling operation. |7| The analysis which follows is limited to the possible use of such aerobic material for feed.



## CLOSED SYSTEM

Consideration of recycling the products of the oxidation system is restricted to the hogs that produce the waste. This avoids costly transportation and eliminates the possibility of transmitting disease or undesirable residues to other species of livestock or other hogs. The possibility of problems in such a closed system are considered minimal. First, the hogs will encounter no disease organisms except those currently in the environment. Second, no pathogen has yet been found that will survive for more than a short period in ODML. Third, antibiotics given to hogs are largely decomposed in the digestion process. Fourth, antibiotics are not considered necessary in rations for hogs above 125 pounds in weight. Fifth, although encysted worm eggs survive and accumulate in ODML the hogs can and should be kept worm free with proper treatment thus preventing any contamination. Sixth, copper sulfate, arsenicals and other chemicals which render the oxidation system essentially sterile would be avoided in such a system.

## FEEDING AEROBIC WASTES <sup>4/</sup>

Oxidation ditch mixed liquor contains enough protein to replace all of the soybean meal in the ration for finishing hogs if it could be collected and fed. Three methods of collecting, processing and feeding this material are considered. All require use of a liquid or paste feeding system which, though not presently popular with hog producers in the United States, is approximately equal in cost to dry feeding systems.

## SETTLING BASIN

In this system the ODML moves from the oxidation ditch into a settling basin. Liquids are allowed to overflow into a retention basin for eventual

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<sup>4/</sup> Technical data related to the feeding of aerobically digested hog wastes were derived from references 3, 4, 5, 6, 7, 8, and 9 supplemented by advice of the scientists involved in the research.





disposal or return to the ditch. The heavier materials settle toward the bottom of the basin and are pumped into a liquid feed mixing and distribution system. This system is not viewed with favor since a portion of the nutrients are in the liquid which overflows from the settling basin. It is not considered further in this analysis.

#### ODML

The simplest and least expensive method of handling ODML is to mix it with dry feed ingredients to make a liquid feed or slop for the hogs. Used in this manner it is estimated that the ODML will provide the equivalent of 60 pounds of 44 percent soybean meal per ton of hog ration, and reduce the requirements for minerals by 15 percent and vitamins by 30 percent. Evidence indicates that A, D, and E are the only vitamins that the ODML cannot replace completely.

Outside facilities include a small retention basin for overflow. Dumping of the oxidation ditch once every 3 years may be necessary.

The effectiveness of ODML used directly from the oxidation ditch is limited because it contains only 3 percent dry matter. Hogs are unable to consume enough water to utilize more of the protein content than the equivalent of 60 pounds of soybean meal per ton of ration. Were it possible to increase the dry matter to about 10 percent then practically all of the nutrients in the ODML could be moved into the hog ration. This could be done through drying, but a commercially feasible drying system has not yet been developed.

#### CENTRIFUGED ODML

The dry matter content of the ODML can be increased by passing it through a centrifuge. This process involves first passing the ODML through a screen to remove seed coats and hair, then centrifuging the remaining liquid, and pumping the resulting paste-like material, which is about 9 percent dry



matter, into the feed processing system (Figure 1). |9|

The centrifuge will not capture all nutrients. Nevertheless, the salvaged material is sufficient to replace 200 pounds of 44 percent soybean meal per ton of hog ration and to reduce mineral needs by 45 percent and vitamin needs by 80 percent. The entire hog production system becomes essentially closed. Evaporation plus use of the liquid in feeding balances the oxidation ditch, even makes occasional addition of water necessary. Outside facilities can be reduced to a small catch basin to allow for emergency overflow in case of malfunction of waterers. Complete dumping of the ditch once every three years is considered adequate.

#### SYSTEM COMPARISONS

Data are sufficient to provide only a tentative analysis of the economics of the value of hogs wastes as nutrients in the feed supply. Feed replacement values previously listed are based on research in process and can only be termed "best estimates." Equipment for collecting, processing and feeding the material is in the experimental stage. The type and cost of such equipment will no doubt change if it is manufactured in quantity. Nevertheless, an economic analysis based on "best estimates" provides clues to the general magnitude of probable costs and/or benefits.

Consideration of feeding the nutrients contained in aerobically digested hog waste without regard to alternative methods of waste management would fail to recognize other alternatives open to producers. Therefore, this analysis compares feeding with other uses of liquid wastes from hogs grown and finished in confinement . Two sizes of operation are evaluated -- 1,500 and 5,000 hogs produced annually. Since multiple turnover is achieved





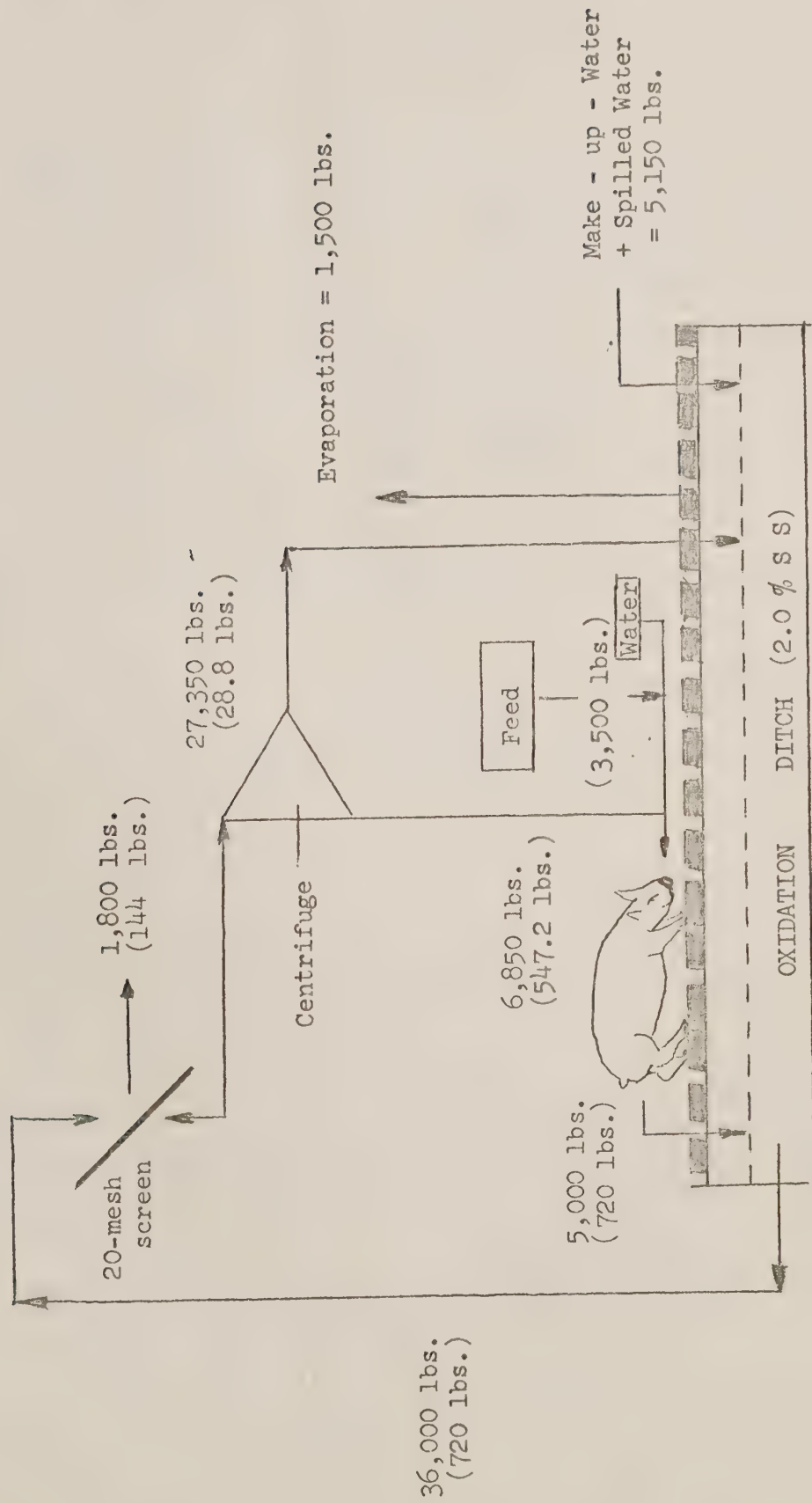


Figure 1. Flow diagram of an essentially closed-system swine ODML refeeding program for one thousand 100 pound pigs. Quantities are for one day with dry matter amounts in parentheses (model is theoretical).



the smaller operation requires a 600 head capacity building; the larger one a 2,000 head capacity building.

## SYSTEMS

All systems considered are slotted-floor confinement units with pit storage for the wastes beneath the building. The systems then differ depending upon the method of handling the wastes. A description of each system follows.

Anaerobic (System A) -- A lagoon is provided for storage and decomposition of the liquid that overflows from the pit. The more concentrated portions of the waste are kept in the pit, then pumped, hauled, and spread on land when the ground is not frozen (about 8 months of the year). Farmland is assumed available to the producer and the wastes provide fertility constituents to crops.

Anaerobic (System B) -- This system is the same as "A" except that the wastes are injected into the soil to minimize objectionable odors and lessen the possibility of runoff.

Aerobic (System C) -- Wastes are maintained in an aerobic state with oxidation equipment. A retention basin is provided for overflow liquid. The pit is dumped once every three years when minerals have accumulated to a high level. None of the waste is utilized for either feed or fertilizer.

Aerobic (System D) -- This system is the same as "C" except that the ODML is pumped from the oxidation ditch into a holding tank where it is continually stirred for 24 hours. Then it is pumped into a liquid feeding system. A retention basin is provided for possible overflow of the ditch. The ditch is dumped once every three years.

Aerobic (System E) -- This system is the same as "C" except that the ODML is passed through a screen to remove coarse materials, then put through a centrifuge to concentrate the nutrients which are then pumped into a liquid





feeding system. A small catch basin is provided to insure against possible over flow. The system is closed except that the pit is dumped once every 3 years.

#### VALUE OF WASTE

Feed Value. The gross value of the ODML and centrifuged ODML is based on the amount of soybean meal, minerals and vitamins that they will replace in 16 and 13 percent protein corn-soybean meal growing and finishing rations (Table 1). The metabolic energy in the dry matter contained in the ODML is as yet undetermined, so in this analysis the amount of corn required is assumed to be unaffected by the substitution of the oxidation ditch material for soybean meal.

Based on usual ingredient prices available to farmers who buy feeds in the quantities needed for operations of the sizes considered in this analysis the effective cost of a ton of growing or finishing ration can be reduced \$3 by feeding ODML and \$9 by feeding centrifuged ODML. Variations in the price of soybean meal will directly affect the value of the ODML used to replace it.

Anticipated savings in the cost of minerals and vitamins, while relatively unimportant in an economic sense, are indicative of values other than protein that can be recovered from hog wastes. Further, the recycling of minerals reduces their accumulation in the pit and thus decreases the need for alternate waste utilization or disposal outside of the hog facilities.

Growing and finishing one hog from 40 to 200 pounds requires about 520 pounds of feed under good management. |1| Based on the feed ingredient prices used in this analysis the cost of this amount of feed is \$12.30. Use of ODML reduces this cost by \$.73; centrifuged ODML by \$2.36 (Table 2).



Total feed required to raise a pig from farrowing to market weight, including his share of production and maintenance of the breeding herd, amounts to 732 pounds. Thus 212 pounds of feed or nearly one-third of the total requirement goes into wastes that are not recycled into the feeding program in this analysis. For this analysis such wastes are assumed to be disposed of in an oxidation system or dropped on pasture. They are assigned no value in either case. Acceptable means for utilizing these additional wastes would add to the values already estimated.

Fertilizer. The plant nutrient content of animal wastes has long been a debatable subject, especially with respect to the availability of the major nutrients and the existence of trace elements. It is certain, however, that nitrogen, phosphorus and potassium are the most important constituents. The value of anaerobic hog wastes for growing crops is therefore based on the amount of these elements that the waste contains at the price of the same elements in commercial mineral fertilizer, adjusted for losses in application.

The rate of recovery of N,  $P_2O_5$ , and  $K_2O$  from anaerobic wastes depends on many factors.<sup>[10]</sup> For this analysis it is assumed that 67 percent of the  $P_2O_5$  and  $K_2O$  are as effectively utilized as the same elements from commercial fertilizer whether applied to the land surface or injected into the soil. Two-thirds of the nitrogen is also assumed collected from the pit, but it is only 40 percent effective when surface applied and 70 percent effective when injected into the soil.

On this basis 2.9 pounds of  $P_2O_5$  and 2.4 pounds of  $K_2O$  are available for crops from each hog raised from 40 to 200 pounds. The nitrogen recovered is approximately 2.2 pounds when applied to the surface of the land and 3.8 pounds when injected into the soil. Prices of 8.7¢, 9.2¢ and 5.0¢ for N,  $P_2O_5$ ,





and  $K_2O$ , respectively, result in a fertilizer value of \$.57 per hog for surface application and \$.71 for soil injection. These values for 1,500 and 5,000 hogs are expressed in Tables 3 and 4.

## INVESTMENT

The most costly part of a liquid waste handling system is the slotted floor and storage pit. These facilities, minus the cost of the pit floor, plus a lagoon or retention basin are identified as investments in structures (Tables 3 and 4).<sup>5/</sup> Although both anaerobic and aerobic systems require pits the former must have a pit of larger capacity for storage. Equipment for the anaerobic system includes a 1,500 gallon manure tank with pump plus an injector attachment if the manure is to be injected into the soil. A tractor of approximately 50 PTO horsepower is needed to handle surface application equipment; 90 HP for soil injection.

Equipment for the aerobic systems (C, D, and E) includes one oxidation wheel for each 300 head of hogs in the building at one time. Pumps are needed in system D to move the ODML into a holding tank and then into a liquid feeding system. A stainless steel screen, holding tank, centrifuge, and two pumps comprise the equipment complement in system E.

Details of investment requirements and annual costs for structures and equipment are shown in the Appendix.

## ANNUAL COSTS

The annual costs, including both fixed and operating costs, are relatively high for all of these systems, generally ranging from \$2 to \$5 per hog. Economies of size occur between the 1,500 and 5,000 head operations.

<sup>5/</sup>

The pit floor is equivalent to the floor in solid floor building. Hence these investments for structures reflect the added cost of constructing slotted floor buildings with pit storage instead of solid floor buildings.



Annual costs on a unit basis would increase dramatically if size of operation were less than 1,500 head produced annually as much of the equipment specified for this size of operation (Table 3) is of the smallest size now available. Further economies can be realized for operations larger than 5,000 head.

Annual costs are high for several reasons. First, life of equipment used in the aerobic systems was placed at 5 years. New equipment may prove to be quite durable, but oxidation equipment now in use has presented maintenance problems. Further, obsolescence seems certain to be an important factor. Second, labor has been valued at \$3.00 per hour. This is well above the average farm wage rate, but methods considered in this analysis can be used only by the better managers with the larger operations. Third, power is a costly item, especially in the aerobic systems where the oxidation equipment must operate continuously on a year round basis.

#### NET COSTS

The magnitude of net cost (total annual cost minus the value realized from the waste) is of interest, but it is important here chiefly as a basis for comparing the 5 systems included in this analysis. Solid floor units and pasture systems of hog production also require investments and operating costs for handling wastes and they are not measured in this analysis. Significance is placed only on the difference in net cost among the 5 systems examined here.

Two different positions must be taken to get a meaningful comparison of the net cost of these systems. First is the question of whether to employ an anaerobic or an aerobic system. The second question concerns the disposition of the waste once the basic system of handling the liquid wastes has been chosen.

If adequate farmland can be controlled along with the hog operation,





and if problems of odor and runoff can be managed successfully, then it seems apparent that the anaerobic systems have much lower net costs than any of the aerobic systems. Soil injection is equal to or better than surface application on a net cost basis. Nearly all producers with pit storage beneath the house now use anaerobic systems and are gradually shifting to soil injection as opposed to surface application for better control of odor and runoff.

If on the other hand producers eventually find it necessary to employ an oxidation system, as well they may in the more densely populated parts of the country, then harvesting of the nutrients from the ODML and returning them to the feed supply is far superior to complete disposal via an oxidation system. Possible problems from production of anaerobic wastes and the relative benefits of harvesting nutrients from an aerobic material system both increase with size of operation.

#### APPLICABILITY

Systems of liquid waste management, whether anaerobic or aerobic, have limited applicability at present. Using Illinois as an example (Illinois is probably further advanced in terms of confinement production and size of operation than any of the other major hog producing states), a 1971 survey shows that only 8 percent of the some 50,000 producers in the state use confinement facilities (Table 5). They produce 15 percent of the hogs marketed.

This represents a substantial number of both farmers and hogs, but few of these farmers could profitably adopt the systems for harvesting nutrients from aerobic wastes as described in this paper. First, less than 10 percent of those using confinement have annual marketings exceeding 1,500 hogs per year. Costs would be quite high for those with lesser volumes. Second, a substantial portion of the confinement systems in the state are not designed



to handle liquid manure. Floors would have to be removed and pits installed. Third, those who have slotted floors and pit storage would have to make substantial alternations to prepare the raceways necessary for an oxidation system. Presently, only about 100 oxidation systems are in use in all livestock and poultry production throughout the state.

All liquid systems, and especially those that treat hog wastes aerobically, will be in an increasingly stronger position as time passes. Size of hog operations are increasing rapidly. New systems, especially those of larger size, are nearly always based on confinement facilities with slotted floors and liquid storage for manure. There is a growing tendency to specialize in hog production rather than crop-hog farming units. Further, odor from anaerobic wastes, especially at time of removal from storage and spreading, is a major cause of complaints received by farmers.

Based on the limited evidence at hand it is impossible to identify precisely the economic benefits of recycling of hog wastes into the feed supply. The potential seems great enough, however, to warrant encouragement for intensive research into the technologies and economics of harvesting, processing and utilizing the nutrients produced in aerobic hog wastes.





Table 1 . -- Estimated Impact on Feed Requirements and Ration Costs of Refeeding Aerobic Wastes to Hogs.<sup>a/</sup>

Rations	Ingredients	Unit Cost	Basic Ration Alone		Basic Ration plus ODML <sup>b/</sup>		Basic Ration plus Centrifuged ODML <sup>c/</sup>	
			Amount	Cost	Amount	Cost	Amount	Cost
		(\$)	(lbs.)	(\$)	(lbs.)	(\$)	(lbs.)	(\$)
16% Protein (40-120 lbs.)	Corn	.02	1,550	31.00	1,550	31.00	1,550	31.00
	SBM (44%)	.04	400	16.00	340	13.60	200	8.00
	Additives <sup>d/</sup>	--	50	2.00	50	1.60	50	.85
	Total	--	2,000	49.00	1,940	46.20	1,800	39.85
Ration Cost/cwt <sup>e/</sup>		---	---	2.45	---	2.31	---	1.99
13% Protein (120-200 lbs.)	Corn	.02	1,710	34.20	1,710	34.20	1,710	34.20
	SBM (44%)	.04	250	10.00	190	7.60	50	2.00
	Additives <sup>d/</sup>	---	40	1.80	40	1.45	40	.80
	Total	---	2,000	46.00	1,940	43.25	1,800	37.00
Ration Cost/Cwt <sup>e/</sup>		---	---	2.30	---	2.16	---	1.85

<sup>a/</sup> Based on Illinois Agr. Ext. Ser. Cir. 1023 for basic rations and preliminary results of research by B.G. Harmon, and associates, Dept. of An. Sc., Univ. of Illinois.

<sup>b/</sup> Oxidation ditch mixed liquor (ODML) containing 3 percent dry matter.

<sup>c/</sup> Centrifuged ODML containing 9 percent dry matter.

<sup>d/</sup> Estimated cost of fortifying ingredients including minerals and vitamins but excluding antibiotics. Potential contribution of CDML to needs for minerals and vitamins are estimated.

<sup>e/</sup> Each ration is assumed to be the equivalent in performance of the 2,000 lb. basic ration.



Table 2. -- Estimated Impact on Cost of Feed for Growing a Pig from 40 to 200 Pounds by Refeeding Aerobic Wastes.

Gain Period	Ration Number	Amount of Feed <sup>a/</sup>	Cost <sup>b/</sup>					
			Basic Cwt.	Ration Total	Basic + Cwt.	ODML Total	Basic + Centrifuged Cwt.	ODML Total
	(% Protein)	(lbs.)	(\$)	(\$)	(\$)	(\$)	(\$)	(\$)
40 - 120 lbs.	16	225	2.45	5.51	2.31	5.20	1.99	4.48
120 - 200 lbs.	<u>13</u>	<u>295</u>	<u>2.30</u>	<u>6.79</u>	<u>2.16</u>	<u>6.37</u>	<u>1.85</u>	<u>5.46</u>
Total	--	520	--	12.30	--	11.57	--	9.94
Reduction in Feed Cost per Head	--	--	--	--	--	.73	--	2.36

<sup>a/</sup> Pounds actually fed via the basic ration or from a combination of basic ration plus ODML. The reduction in cost per hundred weight compensates for the supplement replaced by the ODML.

<sup>b/</sup> Unit costs are developed in Table 1 of this report.



Table 3. -- Estimated Initial Investment, Annual Costs, and Monetary Benefits of Selected Systems for Waste Management for Growing and Finishing 1,500 Hogs per Year in a Totally Slotted Floor Confinement Unit.

Type	a/ Waste Material Use		b/ Investment		b/ Annual Cost		Value of Waste		Net d/ Cost
	Method of Processing	Method of Use	Structure	Equipment	Total	Fixed	Variable	Total	
			(\$)	(\$)	(\$)	(\$)	(\$)	(\$)	(\$)
Anaerobic (A) Fertilizer	Mix	Soil Surface	15,595	2,300	17,895	3,336	336	3,672	858 2,814
Anaerobic (B) Fertilizer	Mix	Inject Into Soil	15,595	3,000	18,595	3,497	448	3,945	1,065 2,880
Aerobic (C)	None	Lagoon	15,320	3,600	18,920	3,838	1,293	5,131	0 5,131
Aerobic (D)	Feed	Pump ODML	14,655	4,400	19,055	3,909	1,373	5,282	1,095 4,187
Aerobic (E)	Feed	Centrifuge ODML	14,250	11,750	26,000	5,541	1,766	7,307	3,540 3,767

a/ See description of systems in text.

b/ See Appendix Tables 1-5.

c/ See text for derivation of fertilizer values and text Tables 1 and 2 for derivation of feed values.

d/ Net cost is total annual cost minus value of the waste.





Table 4. -- Estimated Initial Investment, Annual Costs and Monetary Benefits of Selected Systems for Wastes Management for Growing and Finishing 5,000 Hogs per Year in a Totally Slotted Floor Confinement Unit.

Type	Waste Material <sup>a/</sup> Use	Method of Processing	Method of Use	Investment <sup>b/</sup>		Annual Cost <sup>b/</sup>		Value of Waste <sup>c/</sup>	Net Cost <sup>d/</sup>
				Structure (\$)	Equipment (\$)	Fixed (\$)	Variable (\$)		
Anaerobic (A)	Fertilizer	Mix	Soil Surface	46,770	2,300	49,070	8,948 1,117	10,065 2,850	7,215
Anaerobic (B)	Fertilizer	Mix	Inject into Soil	46,770	3,000	49,770	9,109 1,491	10,600 3,550	7,050
Aerobic (C)	None	None	Lagoon	48,080	10,800	58,880	11,894 4,752	16,646	0 16,646
Aerobic (D)	Feed	Pump ODML	Liquid Feeding	46,990	12,600	59,590	12,133 4,802	16,935 3,650	13,285
Aerobic (E)	Feed	Centrifuge ODML	Liquid Feeding	46,220	33,150	79,370	16,750 5,490	22,240 11,800	10,440

a/ See description of systems in text.

b/ See Appendix Tables 1-5.

c/ See text for derivation of fertilizer values and text Tables 1 and 2 for derivation of feed values.

d/ Net cost is total annual cost minus value of the wastes.



Table 5. -- Percent of Total Hogs Marketed and Percent of Total Hog Farms by Selected Size Groupings and Method of Production, Illinois, September 1970 - August 1971<sup>a/</sup>

Size grouping and production method	Hog farms (percent)	Hogs marketed (percent)
<u>Size grouping</u>		
1 - 150	48	12
151 - 350	29	24
351 - 700	15	28
701 - 1500	7	24
More than 1500	1	12
Total	100	100
<u>Production method</u>		
Pasture only	31	24
Paved lot only	16	16
Dirt lot only	18	13
Paved and dirt lot only	14	11
Confinement only	6	11
Confinement plus other methods	2	4
Other combinations excluding confinement <sup>b/</sup>	13	21
Total	100	100

<sup>a/</sup> Preliminary data from Illinois Crop and Livestock Reporting Service.

<sup>b/</sup> Systems include combinations of pasture plus paved lots, dirt lots, and both paved and dirt lots.





Table 6. -- Percent of Hogs Marketed Per Year Within Selected Size Groupings by Method of Production, Illinois, September 1970 - August 1971.<sup>a/</sup>

Method of production	Hogs marketed per year (head)									
	1-150		151-350		351-700		701-1500		More than 1500	
	Head	Percent	Head	Percent	Head	Percent	Head	Percent	Head	Percent
	(000)		(000)		(000)		(000)		(000)	
Pasture only	510	36	736	26	760	23	481	17	227	16
Paved lot only	170	12	567	20	826	25	255	9	43	3
Dirt lot only	354	25	368	13	264	8	311	11	283	20
Paved and dirt lot	255	18	510	18	364	11	142	5	28	2
Confinement only	42	3	113	4	198	6	453	16	524	37
Confinement plus other methods	--	--	28	1	66	2	312	11	113	8
Other combinations excluding <sup>b/</sup> confinement	85	6	510	18	826	25	878	31	198	14
Total	1,416	100	2,832	100	3,304	100	2,832	100	1,416	100
									11,800	100

<sup>a/</sup> Preliminary data from Illinois Crop and Livestock Reporting Service Survey.

<sup>b/</sup> See Footnote b, Table 5.



Table 7. -- Percent of Hog Farms (Producers) Within Selected Size Groupings of Hogs Marketed Per Farm by Method of Production, Illinois, September 1970 - August 1971.<sup>a/</sup>

Method of production	Hog farms (producers) by hogs marketed per farm											
	1-150			151-350			351-700			701-1500		
	Farms	Percent	(no.)	Farms	Percent	(no.)	Farms	Percent	(no.)	Farms	Percent	(no.)
Pasture only	9,500	40		3,600	25		1,600	21		500	15	
Paved lot only	2,600	11		3,050	21		2,000	26		350	10	
Dirt lot only	5,950	25		2,050	14		700	9		400	12	
Paved and dirt lot	3,600	15		2,600	18		800	10		150	4	
Confinement only	1,200	5		600	4		450	6		600	18	
Confinement plus other methods	--	--		150	1		150	2		350	10	
Other combinations excluding confinement	950	4		2,450	17		2,000	26		1,050	31	
Total	23,800	100		14,500	100		7,700	100		3,400	100	
										600	100	
										700	8	
										100	17	
										250	41	
										7,150	14	
										3,100	6	
										9,200	18	
										15,300	31	
										8,000	16	
										6,550	13	
										50,000	100	

<sup>a/</sup> Preliminary data from Illinois Crop and Livestock Reporting Service

\*Less than 25.

<sup>b/</sup> See footnote b, Table 5.



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Appendix



Exhibit A. -- Cost Factors Used in Computing the Annual Fixed and Operating Costs for Systems A-E, as Shown in Appendix Tables 1-5, and for Feed and Fertilizer.

<u>Item</u>	<u>Rate</u>	
Depreciation		
•Structures	10	percent
Field Equipment	15	percent
Inside Equipment	20	percent
Interest on Average Investment	8	percent
Taxes & Insurance on Average Investment	2	percent
Repairs (Based on New Investment)	3 - 5	percent
Electricity	\$ .02	per KWH
Wage Rate	\$ 3.00	per hour
Corn	.02	per lb.
Soybean Meal (44% Protein)	.04	per lb.
Nitrogen	.087	per lb.
P <sub>2</sub> O <sub>5</sub>	.092	per lb.
K <sub>2</sub> O	.050	per lb.





Exhibit B. -- Investments and Annual Costs of Five Liquid Waste Management Systems for 1,500 and 5,000 Head Annual Production of Hogs from 40 to 200 Pounds.

Appendix Table 1. -- Investment and Annual Cost of a Liquid Anaerobic Waste System with Lagooning and Surface Application of Wastes.

Item	1,500 Annual		5,000 Annual	
	Hog Marketings		Hog Marketings	
	Building Equipment	Building Equipment	Building Equipment	Building Equipment
(dollars)				
<u>Investments</u>				
Concrete slats	8,410	---	27,650	---
Clean-out tubes	180	---	540	---
Concrete pit side walls <sup>a/</sup>	2,550	---	8,230	---
Concrete support columns	1,800	---	6,000	---
Lagoon <sup>b/</sup>	2,655	---	4,350	---
Tank spreader (1,500 gal.)	---	<u>2,300</u>	---	<u>2,300</u>
Subtotal	15,595	2,300	46,770	2,300
Grand Total	17,895		49,070	
<u>Annual Costs</u>				
<u>Operating Costs</u>				
Labor (pump, haul, & spread)	186		621	
Tractor (oil, gas, grease)	46		151	
Tractor (over-head on hourly rate)	<u>104</u>		<u>345</u>	
Subtotal	336		1,117	
<u>Overhead Costs</u>				
Buildings	2,807		8,419	
Equipment	<u>529</u>		<u>529</u>	
Subtotal	3,336		8,948	
Grand Total	3,672		10,065	

<sup>a/</sup> Pit floor is excluded.

<sup>b/</sup> Includes cost of overflow tubes from buildings to lagoon.



Appendix Table 2. -- Investment and Annual Cost of A Liquid Anaerobic Waste System with Lagooning and Soil Injection of Wastes.

Item	1,500 Annual Hog Marketings		5,000 Annual Hog Marketings	
	Building	Equipment	Building	Equipment
(dollars)				
<u>Investment</u>				
Concrete slats	8,410	---	27,650	---
Concrete pit side walls <sup>a/</sup>	2,550	---	8,230	---
Clean-out tubes	180	---	540	---
Concrete support columns	1,800	---	6,000	---
Lagoon <sup>b/</sup>	2,655	---	4,350	---
Tank spreader & soil injector (1,500 gal.)	---	<u>3,000</u>	---	<u>3,000</u>
Subtotal	15,595	3,000	46,770	3,000
Grand Total	18,595		49,770	
<u>Annual Costs</u>				
<u>Operating Costs</u>				
Labor (pump, haul, and spread)	186		621	
Tractor (oil, gas, grease)	82		273	
Tractor (overhead on hourly rate)	<u>180</u>		<u>597</u>	
Subtotal	448		1,491	
<u>Overhead Costs</u>				
Buildings	2,807		8,419	
Equipment	<u>690</u>		<u>690</u>	
Subtotal	3,497		9,109	
Grand Total	3,945		10,600	

<sup>a/</sup> Pit floor is excluded.

<sup>b/</sup> Includes cost of overflow tubes from buildings to lagoon.



Appendix Table 3. -- Investment and Annual Cost of A Liquid Aerobic Waste System with Wastes Disposed of in Oxidation Ditch and Lagoon.

Item	1,500 Annual Hog Marketings		5,000 Annual Hog Marketings	
	Building Equipment		Building Equipment	
	(dollars)			
<u>Investment</u>				
Concrete slats	8,410	---	27,650	---
Concrete pit side walls <sup>a/</sup>	2,185	---	7,055	---
Concrete partitions	3,250	---	10,750	---
Over flow tube to lagoon	150	---	450	---
Lagoon	1,325	---	2,175	---
Oxidation wheels (\$1,800 each)	---	<u>3,600</u>	---	<u>10,800</u>
Subtotal	15,320	3,600	48,080	10,800
Grand Total		18,920	58,880	
<u>Annual Costs</u>				
<u>Operating Costs</u>				
Electricity <sup>b/</sup>		1,248		4,577
Waste hauling (custom) <sup>c/</sup>		<u>45</u>		<u>175</u>
Subtotal		1,293		4,752
<u>Overhead Costs</u>				
Buildings		2,758		8,654
Equipment		<u>1,080</u>		<u>3,240</u>
Subtotal		3,838		11,894
Grand Total		5,131	16,646	

<sup>a/</sup> Pit floor is excluded.

<sup>b/</sup> Oxidation wheels have 5 HP electric motors that operate continuously.

<sup>c/</sup> Custom hauling to dump pit once each 3 years.





Appendix Table 4. -- Investment and Annual Cost of A Liquid Aerobic Waste System with Part of the ODML fed and the Remainder Lagooned.

Item	1,500 Head		5,000 Head	
	Annual Marketings		Annual Marketings	
	Building	Equipment	Building	Equipment
(dollars)				
<u>Investment</u>				
Concrete slats	8,410	---	27,650	---
Concrete pit side walls <sup>a/</sup>	2,185	---	7,055	---
Concrete partitions	3,250	---	10,750	---
Overflow to lagoon	150	---	450	---
Lagoon	660	---	1,085	---
Oxidation wheels (\$1,800 each)	---	3,600	---	10,800
Fiberglass storage tank and mixer <sup>b/</sup>	---	700	---	1,500
Pump	---	100	---	300
Subtotal	14,655	4,400	46,990	12,600
Grand Total		19,055	59,590	
<u>Annual Costs</u>				
<u>Operating Costs</u>				
Electricity <sup>c/</sup>	1,343		4,687	
Waste hauling (custom) <sup>d/</sup>	30		115	
Subtotal	1,373		4,802	
<u>Overhead Costs</u>				
Buildings	2,638		8,458	
Equipment	1,271		3,675	
Subtotal	3,909		12,133	
Grand Total		5,282	16,935	

<sup>a/</sup> Pit floor is excluded.

<sup>b/</sup> 1,500 and 5,000 gallon capacities.

<sup>c/</sup> Continuous operation of 5 HP motors on oxidation wheels, stirring of ODML in storage tank, and pumping ODML.

<sup>d/</sup> Custom hauling to dump pit once each three years.



Appendix Table 5. -- Investment and Annual Cost of a Liquid Aerobic Waste System with the ODML Centrifuged for Addition to the Hog Feed.

Item	1,500 Head		5,000 Head	
	Annual Marketings		Annual Marketings	
	Building	Equipment	Building	Equipment
(dollars)				
<u>Investment</u>				
Concrete slats	8,410	---	27,650	---
Concrete pit side walls <sup>a/</sup>	2,185	---	7,055	---
Concrete partitions	3,250	---	10,750	---
Overflow and catch basin	405	---	765	---
Oxidation wheels (\$1,800 each)	---	3,600	---	10,800
Industrial stainless steel screen <sup>b/</sup>	---	2,150	---	2,150
Pumps	---	300	---	700
Centrifuge (including wiring) <sup>c/</sup>	---	5,000	---	18,000
Fiberglass storage tank and mixer <sup>d/</sup>	---	700	---	1,500
Subtotal	14,250	11,750	46,220	33,150
Grand Total		26,000	79,370	
<u>Annual Costs</u>				
<u>Operating Costs</u>				
Electricity (oxidation wheels)	1,248		4,577	
Electricity (centrifuge and pump)	488		798	
Waste hauling (custom) <sup>e/</sup>	30		115	
Subtotal	1,766		5,490	
<u>Overhead Costs</u>				
Buildings	2,565		8,320	
Equipment	2,976		8,430	
Subtotal	5,541		16,750	
Grand Total		7,307	22,240	

<sup>a/</sup> Pit floor is excluded.

<sup>b/</sup> Includes \$150 for equipment to dispose of screenings.

<sup>c/</sup> Small centrifuge is powered by a 2 HP motor, has an output of 26 pounds of 9 percent drymatter material per 6 minute cycle, and operates 14 hours per day. Large centrifuge is powered by a 10 HP motor, has an output of 192 pounds of 9 percent drymatter material per 6 minute cycle, and operates 7 hours per day.

<sup>d/</sup> 1,500 and 5,000 gallon capacities. <sup>e/</sup> Custom hauling to dump pit each three years.





Appendix Exhibit C. -- Details of Systems for Anaerobic and Aerobic Waste Management Systems for Growing and Finishing 1,500 and 5,000 Hogs per Year.

A. 1,500 Hogs (based on 6 farrowings per year)

1. Building - 36 ft. x 146 ft., totally enclosed, completely slotted floor.
2. Capacity - 600 growing-finishing pigs at one time with 6 square feet per growing pig and 8 square feet per finishing pig. Building length is limited to 160 ft. because minimum velocity of the liquor in an oxidation ditch cannot be maintained if oxidation wheels are farther than 350 feet apart.

B. 5,000 Hogs (based on 8 farrowing per year)

1. Building - three 36 ft. x 160 ft., totally enclosed, completely slotted floor.
2. Capacity - 2,000 growing-finishing pigs at one time with 6 and 8 square feet per head as required.

C. Building Cost Components

1. Concrete side walls for anaerobic pit - 8" x 5' @ \$7/running ft.
2. Concrete side walls for aerobic pit - 8" x 4' @ \$6/running ft.
3. Clean-out tubes - \$30 each.
4. Support columns for floor - \$25 each.
5. Earth moving for lagoon - \$.60 per cubic yard.
6. Overflow tile to lagoon - \$150 per building.
7. Concrete partitions for oxidation ditch - 1' x 4' @ \$8/running ft.
8. Slotted concrete floor - \$1.60 per square foot.

D. Labor for Waste Handling

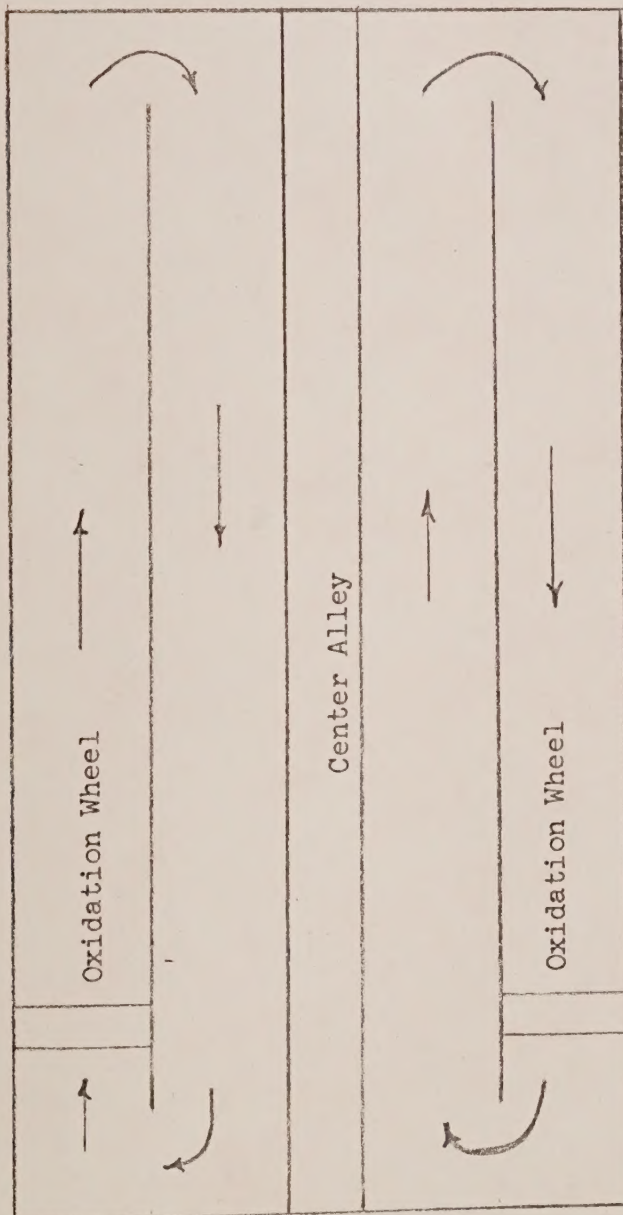
1. Anaerobic, spread on surface - 0.29 hours per 7 pigs.
2. Anaerobic, inject into soil - 0.29 hours per 7 pigs.
3. Aerobic - combined with custom charges.



4. Aerobic plus ODML feeding - combined with custom charges.

5. Aerobic plus centrifuged ODML feeding - combined with custom charges.

E. Basic Layout of Totally Slotted Floor Confinement Building with An Oxidation System







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